



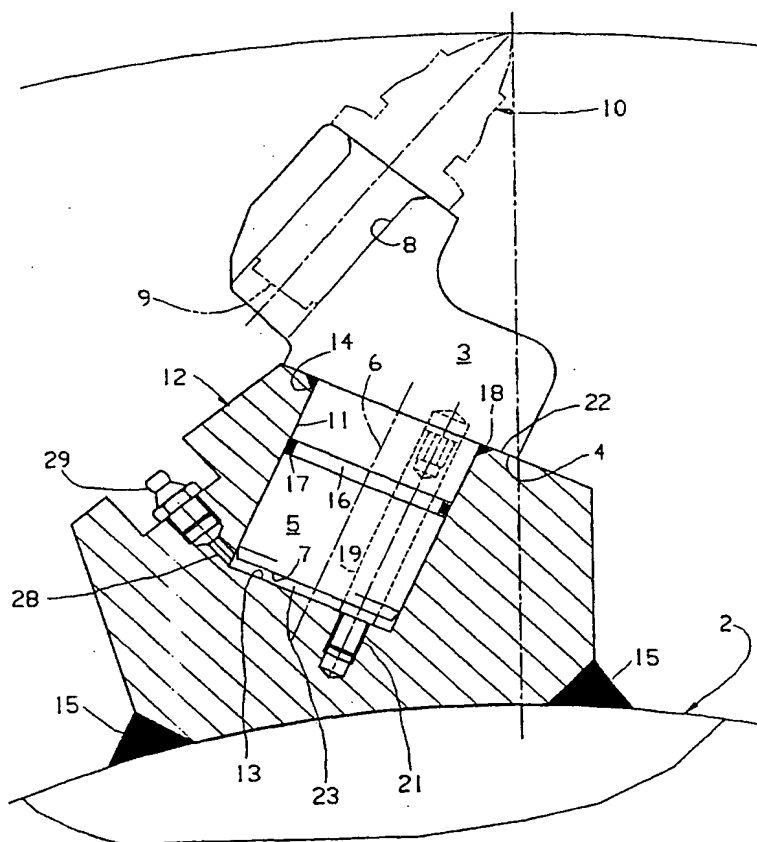
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(21) International Application Number: PCT/GB99/00619 (22) International Filing Date: 2 March 1999 (02.03.99) (30) Priority Data: 9804413.4 3 March 1998 (03.03.98) GB (71) Applicant (for all designated States except US): MINNOVA-TION LIMITED [GB/GB]; Mulberry House, 21 Victoria Road, Barnsley S70 2BB (GB). (72) Inventor; and (75) Inventor/Applicant (for US only): PARROTT, George, Albert [GB/GB]; Minnovation Limited, Mulberry House, 21 Victoria Road, Barnsley S70 2BB (GB). (74) Agents: LONG, Edward, Anthony et al.; Hulse & Co., St. James House, 8th floor, Vicar Lane, Sheffield S2 1EX (GB).		(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SL, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG). Published With international search report.	

(54) Title: MINERAL CUTTING APPARATUS ETC.

(57) Abstract

A mounting member (1), for a mineral cutting apparatus (2), has an enlarged head (3) incorporating an annular seating shoulder (4), whilst a circular section pin (5) extends integrally from the head (3) and is adapted to be received in a circular section socket (11) of a pick box (12) and to be retained therein, a circumferential groove (16) being provided intermediate the ends of the pin (5) to receive a fluid sealing member (17), with a first portion (24) of the pin (5) being of such diameter that, in use, it is a slide fit within a pick box socket (11), and with a second portion (25) of the pin (5), being of such diameter that, in use, it is an interference fit within a pick box socket (11). The invention also includes a pick box; a mounting member and a pick box combination; a drum for a mineral cutting apparatus; mineral cutting apparatus; a road planing machine; a mining machine, and a tunnelling machine.



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TITLE OF THE INVENTION:

Mineral Cutting Apparatus etc

FIELD OF THE INVENTION:

5 This invention relates to mineral cutting apparatus, and in particular to a mounting member and a pick box for a cutter pick, for road planing apparatus or of mining or tunnelling machines.

BACKGROUND OF THE INVENTION:

10 Both road planing apparatus and a continuous mining machine comprise, respectively, a self-propelled wheeled or tracked chassis carrying a power driven drum. To the periphery of the drum is welded an array of pick boxes, each to receive a replaceable pick, usually having a tungsten carbide tip, possibly with a replaceable sleeve between the pick and the box.

 Frequently, through poor practice, a lost or worn pick is not noticed or is ignored, resulting in wear and/or damage to the box. The worn box must be removed and a replacement box welded in place. Furthermore, the replaceable component(s), whether in the form of a pick or a sleeve, is replaceably secured by a compromise between a system that prevents inadvertent loss at unacceptable levels, yet one that permits on-site removal and replacement without too much difficulty.

20

OBJECT OF THE INVENTION:

 A basic object of the invention is the provision of improved mineral cutting apparatus etc.

SUMMARY OF A FIRST ASPECT OF THE INVENTION:

According to a first aspect of the present invention, there is provided a mounting member for a pick, for a mineral cutting apparatus, the member having:

- (i) an enlarged head incorporating an annular seating shoulder;
- 5 (ii) a circular section pin extending integrally from the head and adapted to be received in a circular section socket of a pick box and to be retained therein;
- (iii) a circumferential groove intermediate the ends of the pin to receive a fluid sealing member,
- (iv) a first portion of the pin beyond the circumferential groove, remote from the
10 head, being of such diameter that, in use, it is a slide fit within a pick box socket, and
- (v) a second portion of the pin, between the groove and the head being of such diameter that, in use, it is an interference fit within a pick box socket.

15 In one embodiment, the enlarged head of the mounting member may be provided with an aperture appropriate to receive a shank of a mineral cutter pick, which shank aperture, for an asymmetrical mounting member is not coaxial with the longitudinal axis of the mounting member pin, but for a symmetrical mounting member ie a sleeve, is coaxial with the longitudinal axis of the mounting member pin.

20 In a second embodiment a block provided with a pick shank aperture may be welded to the enlarged head of the mounting member, preferably at a non-orthogonal angle (eg 20-25°, preferably 24.5°) to the longitudinal axis of the mounting member, so that if a pick is lost or damaged, resulting in damage to the enlarged head, the entire mounting member need not

necessarily be scrapped, as there is the possibility of burning off the damaged portion and welding on a replacement portion, with attendant cost savings.

5 With an asymmetrical mounting member this is also provided with a location means to determine the orientation of the mounting member with respect to the pick box on which it is to be mounted. The locating means may take the form of a pin and hole arrangement. Thus, in detail a blind hole parallel to, but offset from, the longitudinal axis, may be drilled into the base of the pick to be engaged by an orientation pin of the pick box on which the mounting member is to be fitted.

10 Of whatever form, the mounting member or block is also preferably provided with an abutment surface extending orthogonally, or generally so, with respect to the longitudinal axis of the mounting member pin, whereby after the slide-fit, first portion of the mounting member pin has been fitted into the receiving aperture the interference fit, second portion may be forced in by hammering on the abutment surface.

15 Preferably, the seating shoulder extends radially. Preferably, the fluid sealing member is a resilient "O"-ring located in the circumferential groove engageable, in use, with a portion of the internal periphery of the pick box socket.

With an asymmetrical mounting member, its aperture to receive a pick shank is preferably so located that the end of the shank is accessible, so that a worn or damaged pick may be hammered out of its aperture.

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SUMMARY OF A SECOND ASPECT OF THE INVENTION:

According to a second aspect of the invention, there is provided a pick box adapted to be welded to the external periphery of a drum for a mineral cutting apparatus comprising:

- (i) a blind circular socket adapted, in use, to receive and to retain as an interference fit a circular section pin of a replaceable mounting member, and
- (ii) a bore communicating between the external periphery of the box and a portion of the socket,

5 whereby fluid such as grease or oil, introduced under pressure via the bore, serves to displace the pin from its aperture, when changing of a worn or damaged replaceable member is required.

At the external periphery of the box, the bore may be tapped to receive a screw-in plug, which is removable so that a connector fitting from a source of pressurised oil or grease, may be screwed in. Preferably however, a grease nipple is screwed into the tapped bore, eg by
10 providing the grease nipple with a threaded spigot. Preferably, the box is provided with a recess in which the nipple can be accommodated so that it does not stand proud and hence is not prone to damage. The portion of the socket in communication with the bore, is preferably the bottom of the socket.

As the drum of a road planing machine for instance is conventionally provided with a
15 spiral vane to assist in conveying spoil eg to a pick-up conveyor which may be located centrally of the machine, whereby vanes to opposite sides of the conveyor may be oppositely handed, preferably two selectable location means eg holes, are provided, with the appropriate location means selected for the handing of the vane. In detail, two spaced blind holes may be drilled into the base of the blind socket with a selected hole receiving one end of an orientation pin eg a roll
20 pin.

According to a third aspect there is provided, in combination, a mounting member in accordance with the first aspect, mounted on a pick box in accordance with the second aspect.

Thus, the mounting member in accordance with the first aspect, pick box in accordance

with the second, and combination in accordance with the third, provide the advantages that the mounting member may be hammered home into the pick box with the interference fit ensuring that the element cannot inadvertently be pulled from its box and lost eg when the direction of rotation of the drum is reversed, while the provision of an hydraulic means of release and displacement ensures that, despite a tight interference fit, easy removal is ensured eg by applying a grease gun to the nipple.

BRIEF DESCRIPTION OF THE DRAWINGS:

Three embodiments of element, pick box and combination is shown in the accompanying drawings, in which:

Figures 1 and 2 are, respectively, a part-sectional side elevation, and a view on the base of the socket, of a first embodiment;

Figure 3 corresponds to Figure 1 but shows a second embodiment;

Figure 4 corresponds to Figure 4 but shows a third embodiment; and

Figures 5A, 5B and 5C show three steps involved in inserting a mounting member in accordance with the first aspect of the invention and as depicted in Figure 3 being fitted out a pick box in accordance with the second aspect of the invention.

DETAILED DESCRIPTION OF THE DRAWINGS:

In all Figures, like components are accorded like reference numerals.

A mounting member 1 for a mineral cutting apparatus 2 has an enlarged head 3 incorporating an annular seating shoulder 4, whilst a circular section pin 5, having a longitudinal axis 6 extends integrally from the head 3 and terminates in an orthogonal end surface 7. The

head 3 is provided with an aperture 8 to receive a shank 9 of an industry-standard mineral cutting pick 10.

The pin 5 is adapted to be received in a circular section socket 11 of a pick box 12 and to be retained therein solely by friction, the socket 11 terminating in a base 13 and at its other
5 end being provided with an annular chamfered surface 14. The pick box 12 is secured by weld metal 15 to the mineral cutting apparatus 2, specifically to the periphery of a drum of a rotary cutting head or to a helical vane of such a head.

A circumferential groove 16 is provided intermediate the ends of the pin 5 to receive a resilient sealing ring 17 to engage the socket 11 in a fluid tight manner, whilst a second resilient,
10 fluid sealing ring 18 is located on the pin 5 adjacent the seating shoulder 4 to engage the chamfered surface 14 when the pin 5 is fully engaged in the socket 11, whilst a blind hole 19 offset from the longitudinal axis 6 of the pin 5 is drilled into the pin 5 from the end surface 7.

A pair of spaced-apart, blind holes 20 (see Figure 2) are drilled into the base 13 of the socket 11 and into one selected hole 20 is fitted a screw-in pin 21 (Figure 1) or a knock-in roll
15 pin 21A (Figures 3, 4 and 5A to 5C) of diameter approximating to that of the hole 19 of the pin 5, and of length such that the hole 19 may be engaged over the roll pin 21, as indicated in Figure 1, so as to fix the orientation of the mounting member 1, and hence the cutter pick 10, with respect to the pick box 12.

The length of the pin 5 is slightly less than that of the socket 11 such that when the
20 shoulder 4 engages a seating surface 22 of the pick box, a chamber 23 is defined between the end surface 7 of the pin 5 and the base 13 of the socket 11.

Finally, a first portion 24 of the pin 5, which portion extends from the end surface 7 to the circumferential groove 16, is of such diameter that it is a slide fit within the socket 11, whilst

a second portion 25 of the pin 5, which portion extends from the circumferential groove 16 to the shoulder 4, is an interference fit within the socket 11 so that, as illustrated in Figures 5A, 5B and 5C, firstly the end surface 7 is first presented to the mouth of the socket 11 and an upper end 26 of the roll pin 21 engaged in the blind hole 19, secondly the slide fit portion 24 of the pin 5 is pushed, by hand, into the socket 11, and finally the interference fit portion 25 is forced into the socket 11 by hammering on, e.g. surface 27 of the mounting member 1.

Whilst, in use, it is only normally necessary to replace the cutter pick 10, it is sometimes the case that a lost, broken-off, or excessively worn pick 10 is not observed, resulting in damage to the mounting member 1, requiring removal of the mounting member 1 from the pick box.

10 In accordance with the invention this is achieved by providing the pick box 12 with a bore 28 in fluid flow communication with the chamber 23 and providing a nipple 29 at the end of the bore 28, preferably located in a recess 30 to minimise damage to the nipple 29. A source of high pressure fluid, e.g. water, a water oil emulsion or grease, is then applied to the nipple 29 via a hydraulic hose, if available, or a grease gun, whereby pin 5 of the mounting member 1 is
15 hydraulically jacked out of aperture 11 of the pick box 12.

In the embodiment of Figures 1 and 2, the enlarged head 3 of the mounting member is a one piece element. In the embodiment of Figure 3, the enlarged head 3 is formed by two components being a block 31 secured by weld metal 32 to the enlarged head 3.

As indicated in Figure 4, instead of the pick box 12 being provided with a nipple 29 and
20 a bore 28, the enlarged head may be provided with a nipple 33, with pressure fluid or grease conveyed to the chamber 23 by a bore 34.

CLAIMS:

1. A mounting member, for a mineral cutting apparatus, the member having:
 - (i) an enlarged head incorporating an annular seating shoulder,
 - (ii) a circular section pin extending integrally from the head and adapted to be received in a circular section socket of a pick box and to be retained therein,
 - (iii) a circumferential groove intermediate the ends of the pin to receive a fluid sealing member,
 - (iv) a first portion of the pin beyond the circumferential groove, remote from the head, being of such diameter that, in use, it is a slide fit within a pick box socket, and
 - (v) a second portion of the pin, between the groove and the head being of such diameter that, in use, it is an interference fit within a pick box socket.
2. A mounting member as claimed in Claim 1, wherein the enlarged head is provided with an aperture appropriate to receive a shank of a mineral cutter pick.
3. A mounting member as claimed in Claim 2, wherein the shank aperture is not coaxial with the longitudinal axis of the mounting member pin.
4. A mounting member as claim in Claim 2, wherein the shank aperture is coaxial with the longitudinal axis of the mounting member pin.
5. A mounting member as claimed in Claim 1, wherein a block provided with a pick shank aperture is welded to the enlarged head of the mounting member.
6. A mounting member as claimed in Claim 5, wherein the welding is at a non-orthogonal angle (eg 20-25°, preferably 24.5°) to the longitudinal axis of the mounting member.
7. A mounting member as claimed in Claim 2 and any claim appended thereto, wherein the

asymmetrical mounting member is also provided with a location means to determine the orientation of the mounting member with respect to the pick box on which it is to be mounted.

8. A mounting member as claimed in Claim 7, wherein the locating means takes the form of a pin and hole arrangement.

9. A mounting member as claimed in Claim 8, wherein a blind hole parallel to, but offset from the longitudinal axis is drilled into the base of the pin to be engaged by an orientation pin of the pick box on which the mounting member is to be fitted.

10. A mounting member as claimed in Claim 8 and any claim appended thereto, wherein the mounting member or block is also provided with an abutment surface extending orthogonally, or generally so, with respect to the longitudinal axis of the mounting member pin, whereby after the slide-fit, first portion of the mounting member pin has been fitted into the receiving aperture the interference fit, second portion may be forced in by hammering on the abutment surface.

11. A mounting member as claimed in any preceding claim, wherein the seating shoulder extends radially.

12. A mounting member as claimed in any preceding claim, wherein the fluid sealing member is a resilient "O"-ring located in the circumferential groove engageable, in use, with a portion of the internal periphery of the pick box socket.

13. A mounting member as claimed in Claim 3 and any claim appended thereto, wherein the aperture to receive a pick shank is so located that the end of the shank is accessible, so that a worn or damaged pick may be hammered out of its aperture.

14. A mounting member as claimed in any preceding Claim, wherein the enlarged head is

provided with a screw-in plug or grease nipple at an external, accessible surface, and a bore extends from the plug or nipple through the enlarged head and the pin and emerges at the end of the pin distal from the enlarged head.

15. A pick box adapted to be welded to the external periphery of a drum for a mineral cutting apparatus comprising:

- (i) a blind circular socket adapted, in use, to receive and to retain as an interference fit a circular section pin of a replaceable mounting member, and
- (ii) a bore communicating between the external periphery of the box and a portion of the socket,

whereby fluid such as grease or oil, introduced under pressure via the bore, serves to displace the pin from its aperture, when changing of a worn or damaged replaceable member is required.

16. A pick box as claimed in Claim 15, wherein at the external periphery of the box, the bore is tapped to receive a screw-in plug, which is removable so that a connector fitting from a source of pressurised oil or grease, may be screwed in.

17. A pick box as claimed in Claim 16, wherein a grease nipple is screwed into the tapped bore, eg by providing the grease nipple with a threaded spigot.

18. A pick box as claimed in Claim 17, wherein the box is provided with a recess in which the nipple can be accommodated so that it does not stand proud and hence is not prone to damage.

19. A pick box as claimed in any one of Claims 15-18, wherein the portion of the socket in communication with the bore, is the bottom of the socket.

20. A pick box as claimed in any one of Claims 15-19, comprising two selectable location

means, eg holes.

21. A pick box as claimed in Claim 20, wherein two spaced blind holes are drilled into the base of the blind socket with a selected hole receiving one end of an orientation pin eg a roll pin.

5 22. In combination, a mounting member as defined in any one of Claims 1-14 and a pick box as defined in any one of Claims 15-21.

23. A drum for mineral cutting apparatus provided with a plurality of mounting means as defined in any one of Claims 1-14.

10 24. A drum for mineral cutting apparatus provided with a plurality of pick boxes as defined in any one of Claims 15-21.

25. Mineral cutting apparatus provided with a drum as defined in Claim 23 or 24.

26. A road planing machine provided with a drum as defined in Claim 23 or 24.

27. A mining machine provided with a drum as defined in Claim 23 or 24.

28. A tunnelling machine provided with a drum as defined in Claim 23 or 24.

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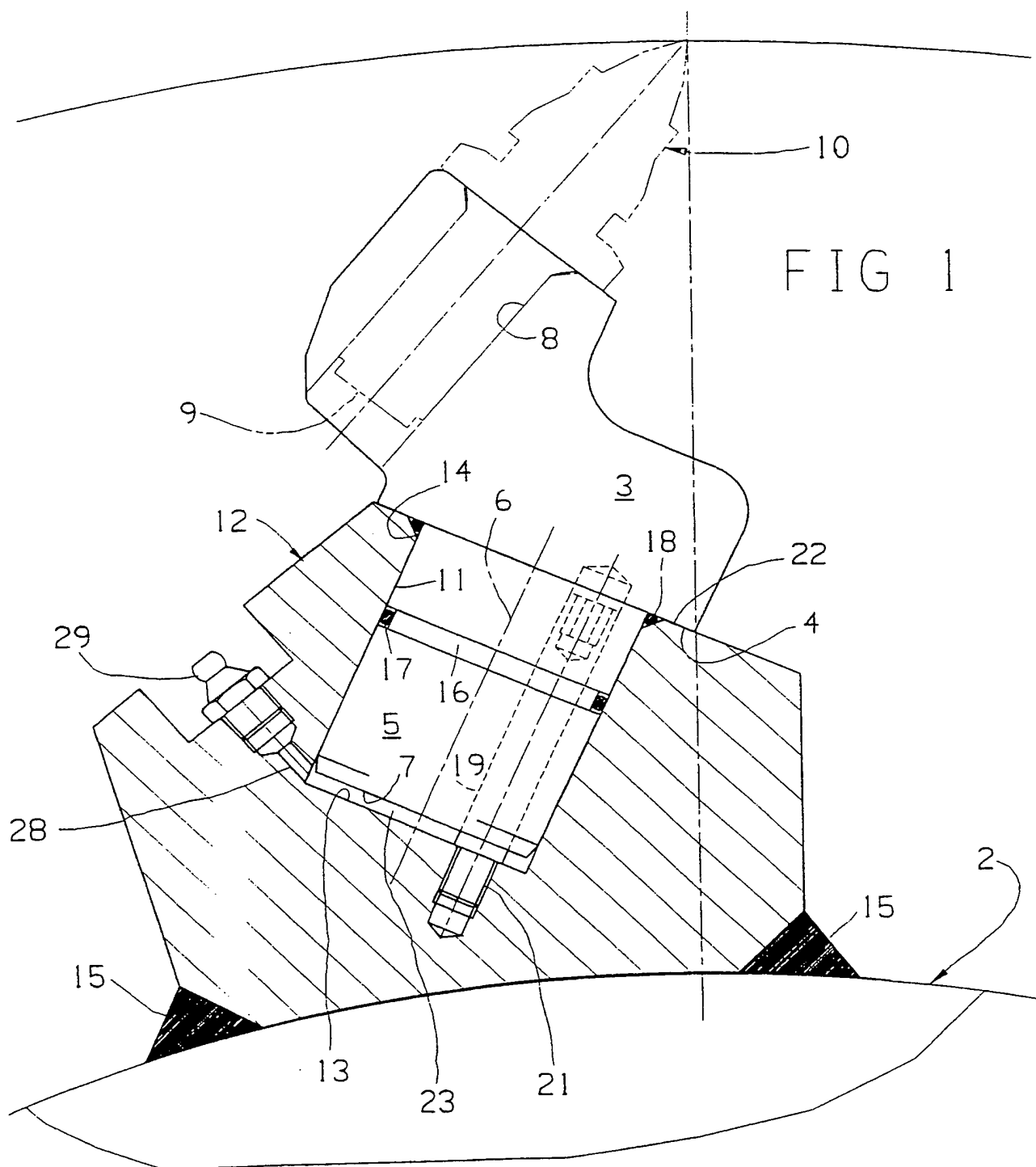
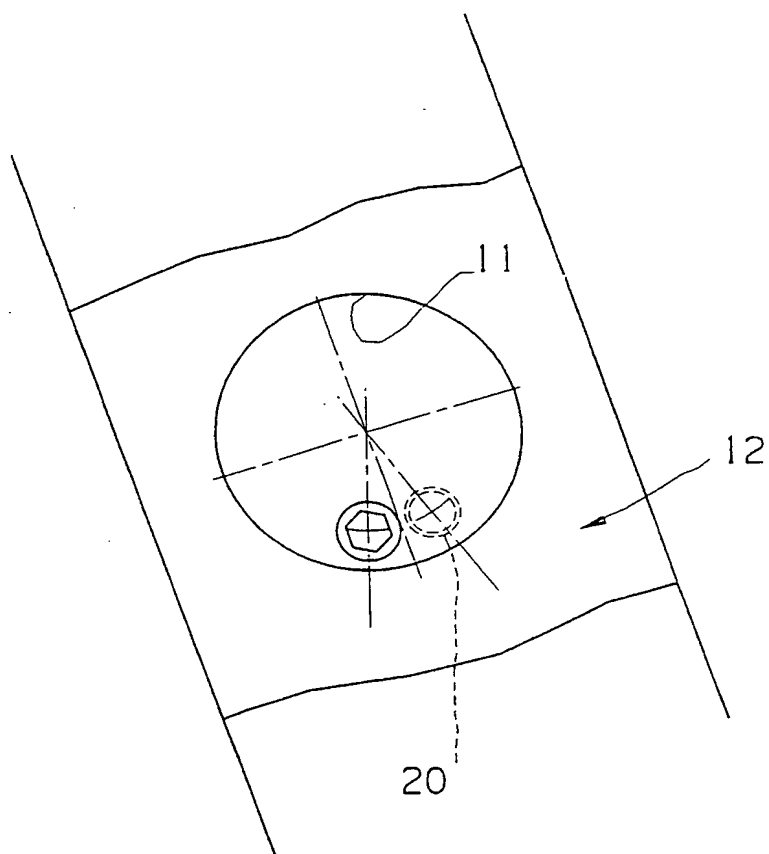


FIG 2



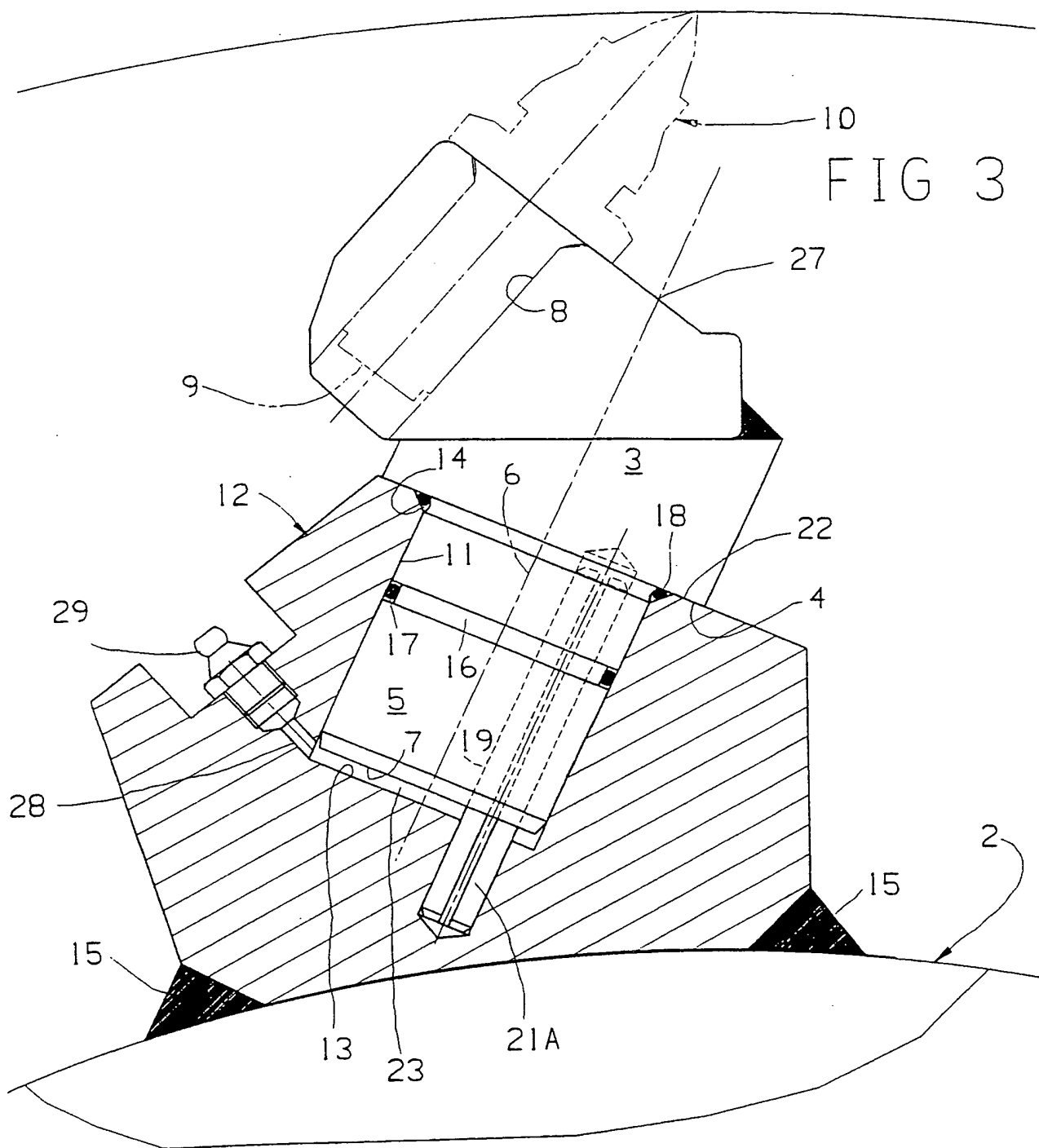


FIG 4

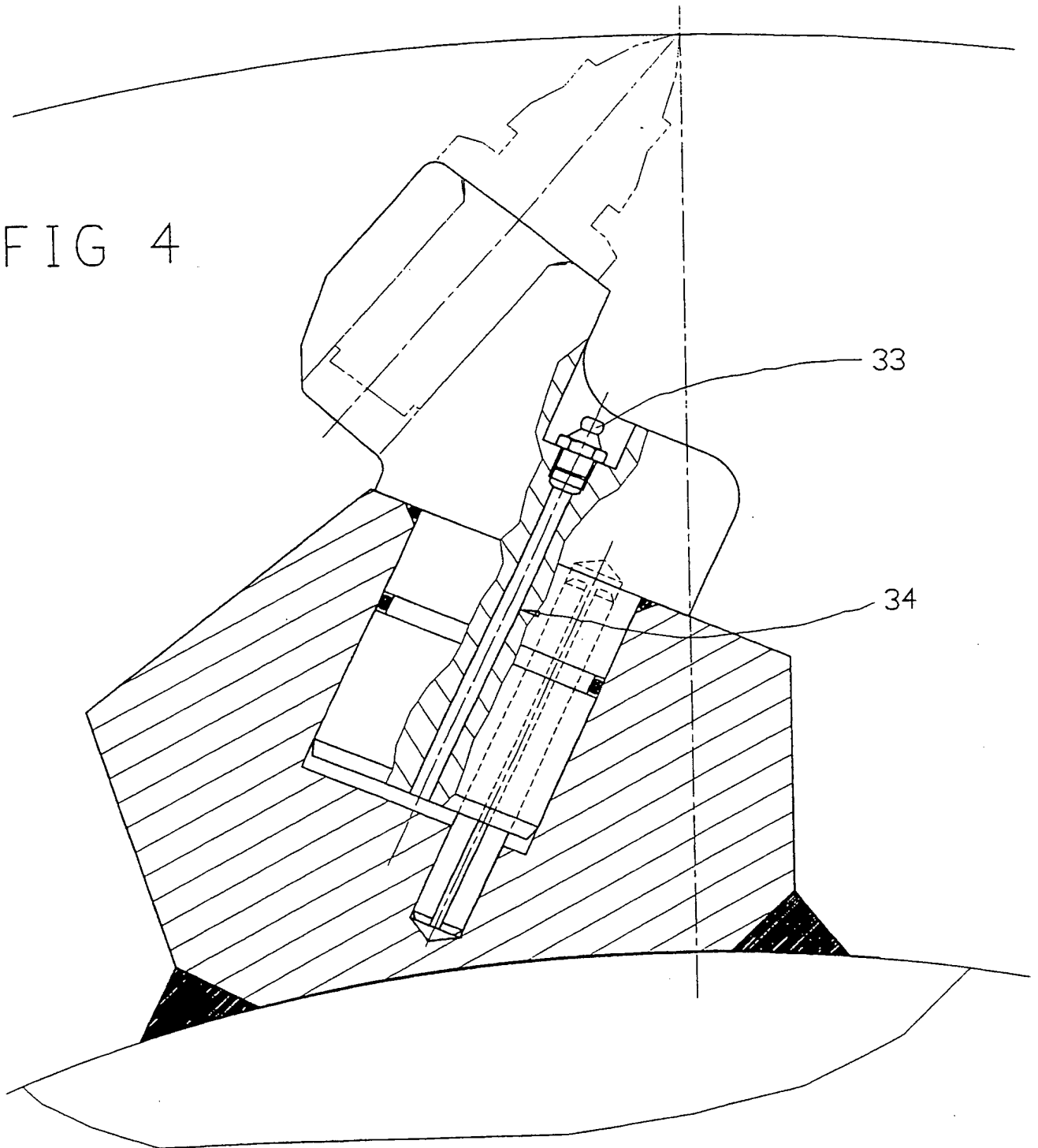


FIG 5C

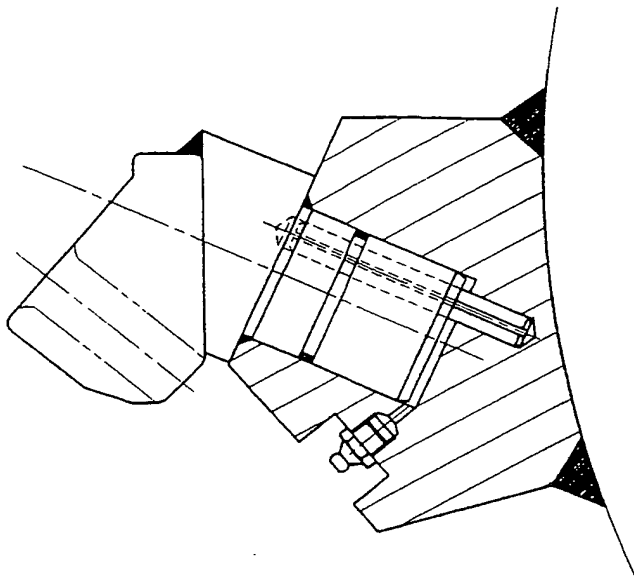


FIG 5B

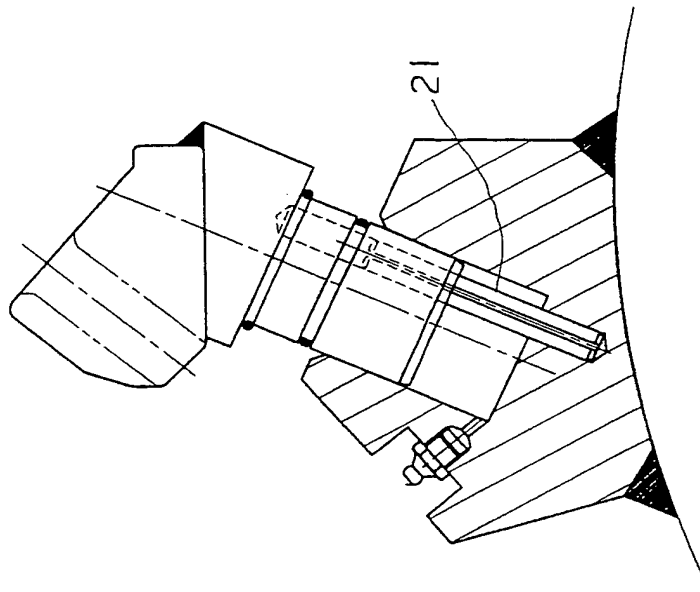
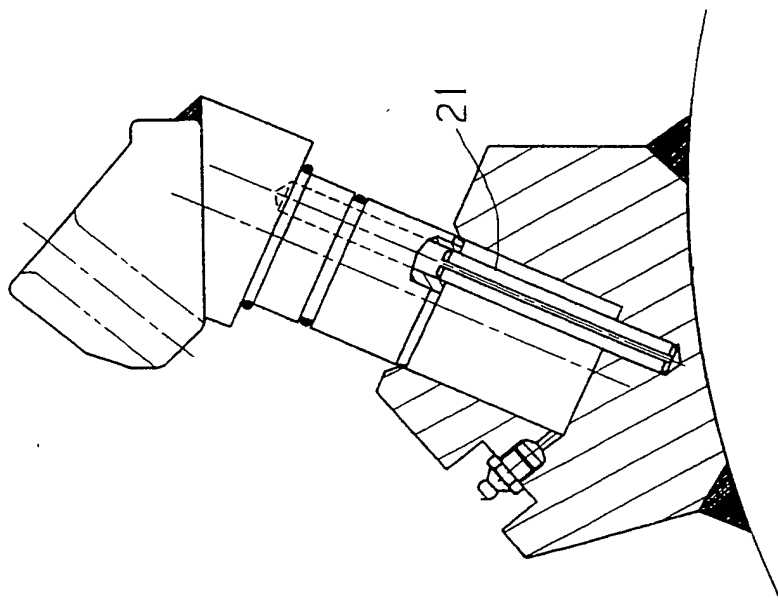


FIG 5A



INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 99/00619

A. CLASSIFICATION OF SUBJECT MATTER

IPC 6 E21C35/19

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 E21C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

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C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5 302 005 A (O'NEILL MICHAEL L) 12 April 1994 see the whole document ---	1, 15, 22-28
A	US 4 337 980 A (KREKELER CLAUDE B) 6 July 1982 see figure 22 ---	1, 15, 22-28
A	US 5 725 283 A (O'NEILL MICHAEL LEE) 10 March 1998 see abstract; figures ---	1, 15
A	US 3 143 177 A (L.C.GALORNEAU) 4 August 1964 -----	



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

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Date of the actual completion of the international search

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09/06/1999

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INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No

PCT/GB 99/00619

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